

Claim 15 has been canceled;

In claim 16, line 1, "15" has been replaced with -14-;

In claim 20, lines 1-4 have been deleted; in line 5 --The toolholder according to Claim 1,-- has been inserted before "wherein"; in lines 7 and 8 "to individually present each cutting insert to the rotating workpiece during the static turning machining operation." Has been deleted;

11-1-07  
Claims 21-21<sup>1</sup> have been canceled.

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Willmon Fridle whose telephone number is 571 272 4476. The examiner can normally be reached on Monday - Thursday.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, MONICA CARTER can be reached on 571 272 4475. The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.